



Commercial Kitchen Equipment Parts

GROEN DEE/4-40

Groen DEE/4-40 document

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FLOOR KETTLES

TILTING ELECTRIC MODEL DEE/4

Kettle shall be a Groen Model DEE/4 (Specify 20, 40, or 60 gallon) stainless steel steam jacketed unit, operating with an electric heated steam source contained within unit.

AVAILABLE MODELS:

- ☐ DEE/4-20 (20 GALLON)
- ☐ DEE/4-40 (40 GALLON)
- ☐ DEE/4-60 (60 GALLON)

CONSTRUCTION: Kettle interior shall be of type 316 stainless steel with solid one-piece welded construction. The console and all exposed surfaces shall be stainless steel. The kettle body shall be mounted in a heavy-duty stainless steel combination kettle support tilt trunnion, which in turn is supported by the polished stainless steel enclosed base. The base shall be provided with stainless steel tubular legs with adjustable bullet feet. The enclosed support base shall contain a smooth operating, self-locking tilt mechanism, and shall be of sanitary, drip-proof construction with interior readily accessible for installation or maintenance. The unit shall be furnished with a heavy reinforced bar rim with a welded-in butterfly shaped pouring lip for pouring control and durability. All electrical components to be contained within the kettle and console. Designed for single point electrical connection.

FINISH: Kettle interior shall be polished to a 180 emery grit finish. Exterior of kettle shall be finished to a bright high buff finish, ensuring maximum ease in cleaning and maintaining brilliant appearance.

ASME CODE, UL LISTED: Unit shall be ASME shop inspected, stamped and registered with the National Board for operation up to a maximum working pressure of 50 PSI. Unit shall be UL listed for sale in USA and Canada. Unit shall be registered in Canada with a CRN number.

SANITATION: Unit shall be designed and constructed to meet NSF and known health department and sanitation codes, and be NSF listed.

DRAWOFF: A 2" tangent drawoff is optional. (Add "T" to model designation - DEE/4T). If drawoff is specified, outlet shall be equipped with removable 1/4" perforated stainless steel strainer.

SELF-CONTAINED STEAM SOURCE:

Kettle shall have an electrically heated self-contained steam source to provide kettle temperatures of 150°F to approximately 295°F. Unit shall be factory charged with chemically pure water and rust inhibitors to ensure long life and minimum maintenance.

CONTROLS: Controls shall include a thermostat, built-in contactor, safety tilt cut-off, safety valve, pressure gauge, water sight glass, heat indicator light and low water cutoff.

PERFORMANCE FEATURES: Unit shall be thermostatically controlled to automatically shut off when the desired temperature setting is reached and turn on when product temperature drops below setting. Smooth action manual tilt allows for easy pouring and transfer of kettle contents.

INSTALLATION: Specify 208, 240, or 480 Volt, single or three phase, 50 or 60 cycle electric service.

ORIGIN OF MANUFACTURE: Designed and manufactured in the United States.

PROJECT NAME:

LOCATION:

ITEM NO:

QTY:

MODEL NO:

AIA NO:

SIS NO:

Stainless Steel 2/3 Steam Jacketed Kettle, Floor Mounted, Tilting, Self-Contained, Electric Heated, 20,40 or 60- Gallon Capacity. Model DEE/4T shown with optional 2" tangent draw-off.



OPTIONS/ACCESSORIES:

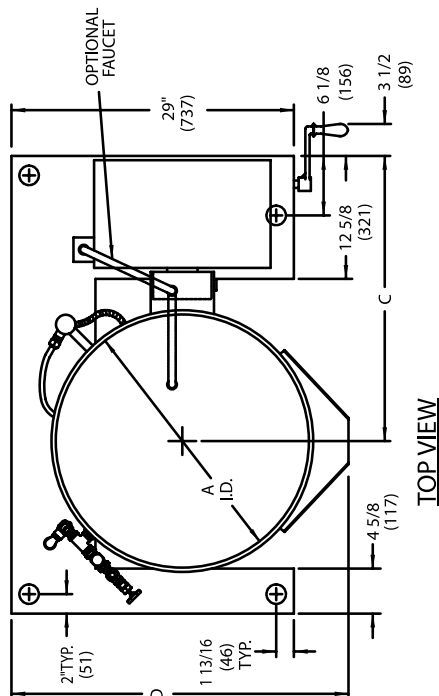
- ☐ 2" tangent draw-off valve with
- ☐ 1/4" perforated disk strainer
- ☐ Basket inserts (TRI-BC)
- ☐ Lift-off cover
- ☐ Hinged cover kit
- ☐ Pan carrier (40 and 60-gallon)
- ☐ Kettle brush kit
- ☐ Double and single pantry faucets
- ☐ Lip strainers
- ☐ 1/8" perforated disk strainer
- ☐ 1/4" perforated disk strainer
- ☐ Solid disk strainer
- ☐ Contour measuring strips
- ☐ Gallon etch marks
- ☐ Single Phase Terminal Block Kit

TABLE OF DIMENSIONS									
CAP. GAL.	20	40	60	80	100	120	140	160	180
DIMS.	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH
A	20	508	26	660	30	762	35	889	47
B	35	889	47	1194	47	1194	47	1194	47
C	26	660	29	737	31	787	31	787	31
D	30 3/4	781	34 1/2	876	36 3/8	924	36 3/8	924	36 3/8
E	18 1/2	470	15 1/4	387	13 1/4	337	13 1/4	337	13 1/4
F	39 3/8	1000	40 3/8	1026	44 1/8	1121	44 1/8	1121	44 1/8
G	16	406	12 1/4	311	10 3/8	264	10 3/8	264	10 3/8
H	28	711	29 1/2	749	31 1/2	800	31 1/2	800	31 1/2
J	28 1/4	718	29 1/2	749	29 1/2	749	29 1/2	749	29 1/2
K	55	1397	57 1/2	1460	61 1/2	1562	61 1/2	1562	61 1/2
L	18 1/2	470	22	559	25	635	25	635	25

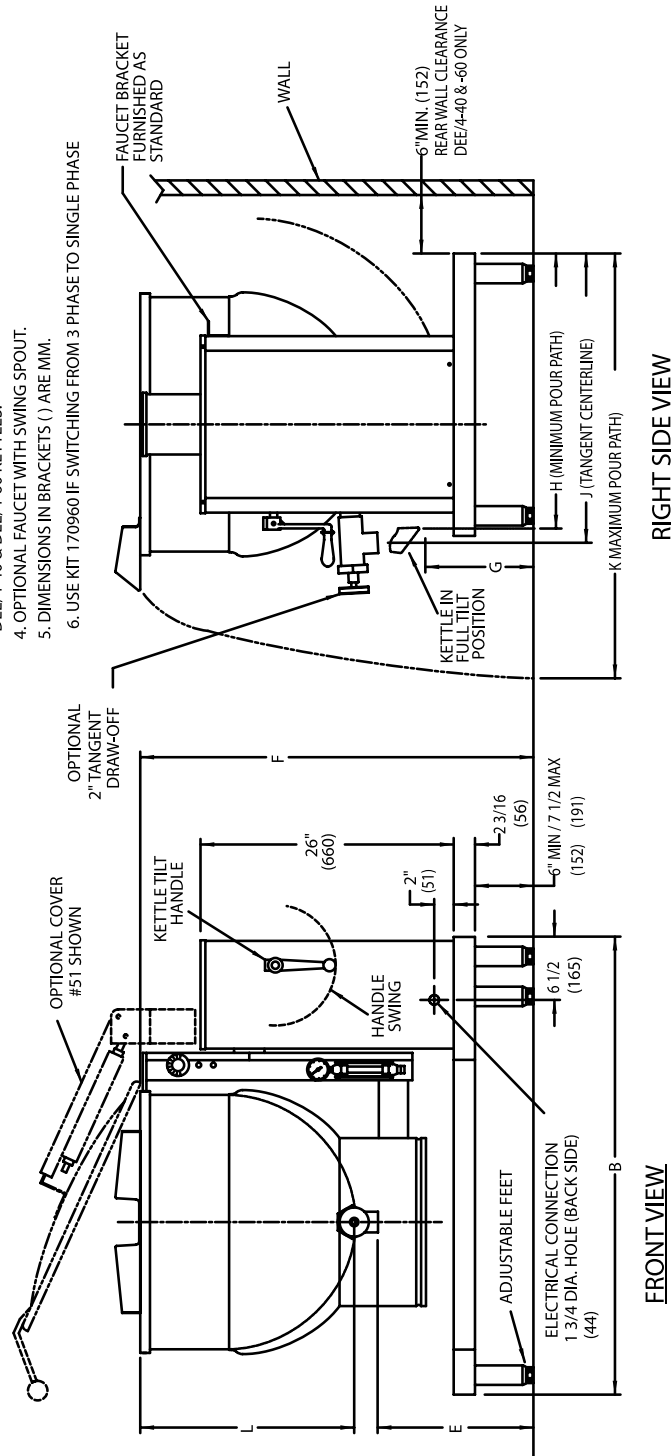
KETTLE POWER ELECTRICAL TABLE									
MODEL	DEE/4-20	DEE/4-40	DEE/4-60	DEE/4-80	DEE/4-100	DEE/4-120	DEE/4-140	DEE/4-160	DEE/4-180
208 V	10.8 KW	21 KW	21 KW	21 KW	21 KW	21 KW	21 KW	21 KW	21 KW
1 PH	52 AMP	101 AMP	101 AMP	101 AMP	101 AMP	101 AMP	101 AMP	101 AMP	101 AMP
3 PH	30 AMP	59 AMP	59 AMP	59 AMP	59 AMP	59 AMP	59 AMP	59 AMP	59 AMP
240 V	14.4 KW	24 KW	24 KW	24 KW	24 KW	24 KW	24 KW	24 KW	24 KW
1 PH	60 AMP	105 AMP	105 AMP	105 AMP	105 AMP	105 AMP	105 AMP	105 AMP	105 AMP
3 PH	35 AMP	61 AMP	61 AMP	61 AMP	61 AMP	61 AMP	61 AMP	61 AMP	61 AMP
480 V	12 KW	24 KW	24 KW	24 KW	24 KW	24 KW	24 KW	24 KW	24 KW
1 PH	25 AMP	50 AMP	50 AMP	50 AMP	50 AMP	50 AMP	50 AMP	50 AMP	50 AMP
3 PH	15 AMP	29 AMP	29 AMP	29 AMP	29 AMP	29 AMP	29 AMP	29 AMP	29 AMP

OPTIONAL EXTRA COST FEATURES:

1. 2" TANGENT SANITARY DRAW-OFF.
2. LIFT OFF COVER MODEL # 31 FOR DEE/4-20 & DEE/4-40 KETTLES.
3. HINGED COVER MODEL # 51 FOR DEE/4-40 & DEE/4-60 KETTLES.
4. OPTIONAL FAUCET WITH SWING SPOUT.
5. DIMENSIONS IN BRACKETS () ARE MM.
6. USE KIT 170960 IF SWITCHING FROM 3 PHASE TO SINGLE PHASE



TOP VIEW



RIGHT SIDE VIEW

FRONT VIEW



P/N 123003 REV C



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