Commercial Kitchen Equipment Parts

VULCAN HART VC6ED

Parts Manual

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VULCAN

CATALOG OF REPLACEMENT PARTS

ELECTRIC CONVECTION OVENS

MODELS

ML-126743	*VC4ES*
ML-126744	*VC4ED*
ML-126745	*VC4EC*
ML-126746	*VC6ES*
ML-126747	*VC6ED*
ML-126748	*VC6EC*

For additional information on Vulcan-Hart Company or to locate an authorized parts and service provider in your area, visit our website at www.vulcanequipment.com

VULCAN-HART
DIVISION OF ITW FOOD EQUIPMENT GROUP, LLC
WWW.VULCANEQUIPMENT.COM

3600 NORTH POINT BLVD.
BALTIMORE, MD 21222

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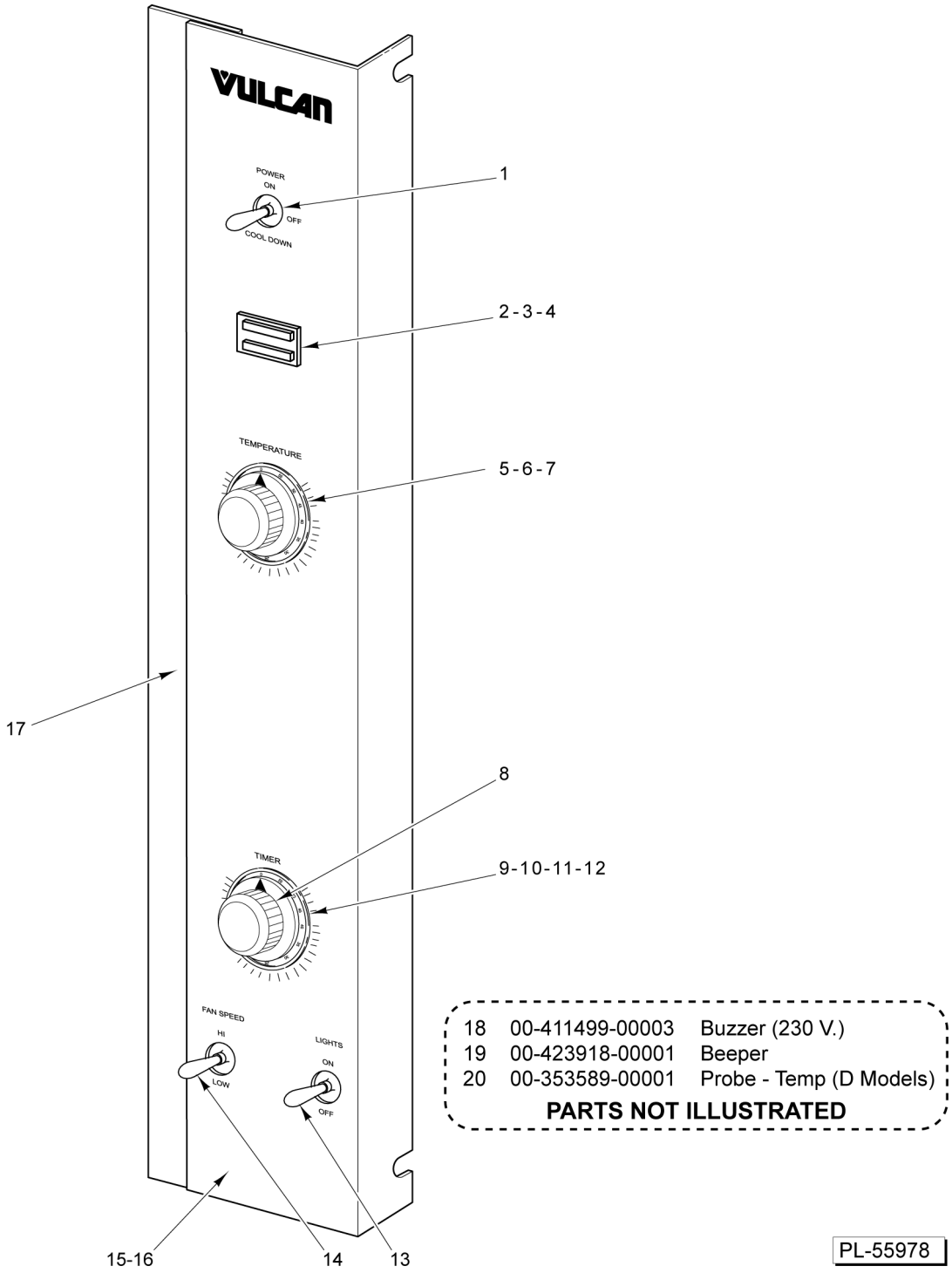
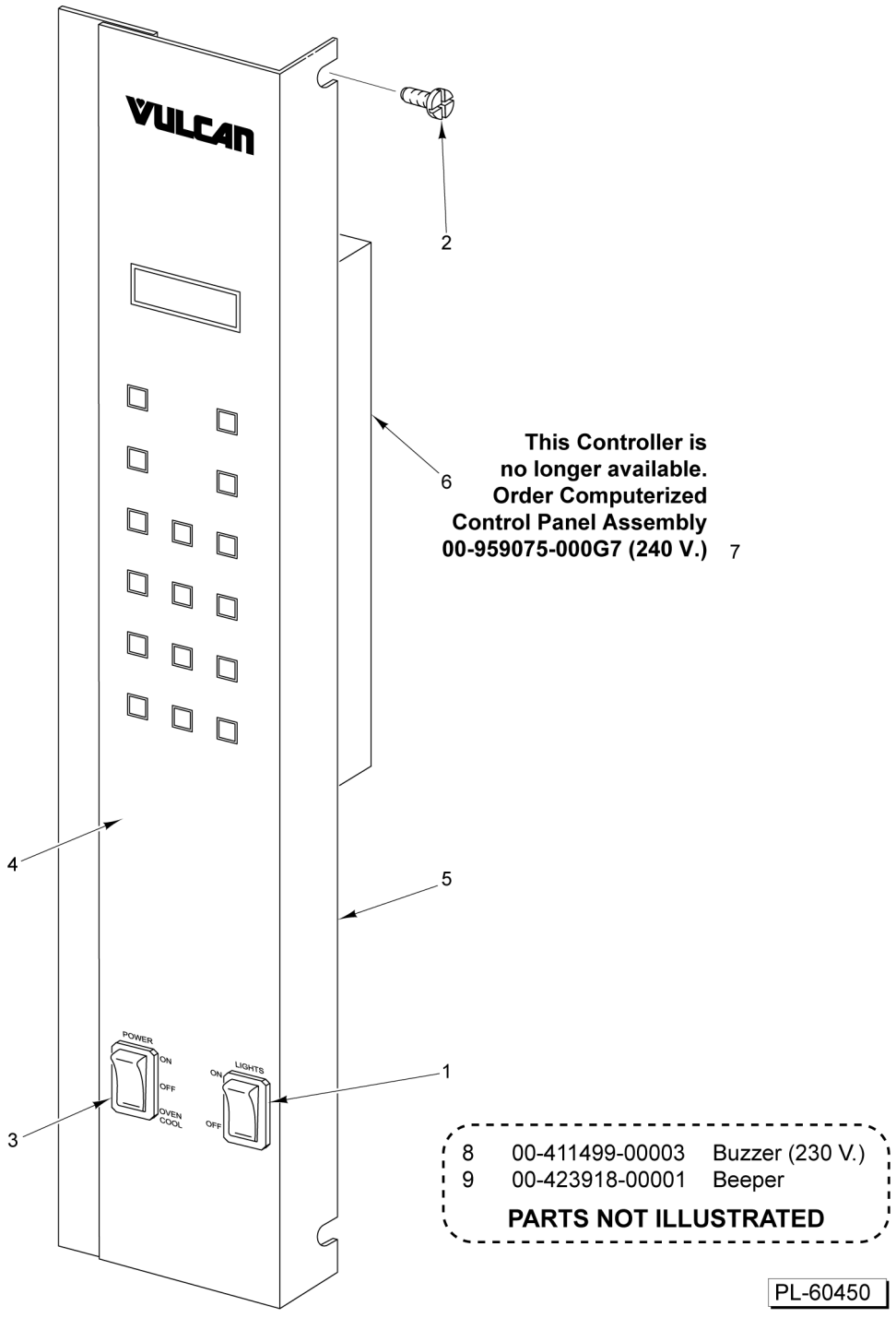


CONTROL PANEL
(ML-126743, ML-126744, ML-126746, & ML-126747)

CONTROL PANEL
(ML-126743, ML-126744, ML-126746, & ML-126747)

ILLUS. PL-55978	PART NO.	NAME OF PART	AMT.
1	00-340324-00008	Switch (4P.D.T.) (On/Off/Cooldown)	1
2	00-913102-00161	Light - Indicator (Double)	1
3	00-354575-00007	Light - Indicator (Amber)	1
4	00-354575-00009	Light - Indicator (Clear)	1
5	00-411242-00001	Knob	1
6	00-913149	Kit - Temperature Control (With Harness)	1
7	00-411506-00003	Thermostat (Before Feb. 2001)	1
8	00-411242-00001	Knob	1
9	00-411690-00002	Timer (200-240 V.) (60 Hz.) (1-Hr.)	1
10	00-411690-00004	Timer (240 V.) (60 Hz.) (5-Hr.)	1
11	00-411690-00005	Timer (240 V.) (50 Hz.) (1-Hr.)	1
12	00-411690-00006	Timer (240 V.) (50 Hz.) (5-Hr.)	1
13	00-340324-00012	Switch (S.P.S.T.) (On/Off)	1
14	00-340324-00009	Switch (D.P.D.T.) (Hi/Low)	1
15	00-426855-00001	Overlay - Panel (D Models)	1
16	00-426719-00001	Overlay - Panel (S Models)	1
17	00-499296-000G1	Panel - Weldment	1
18	00-411499-00003	Buzzer (230 V.)	1
19	00-423918-00001	Electronic Beeper	1
20	00-353589-00001	Probe - Temp (D Models)	1

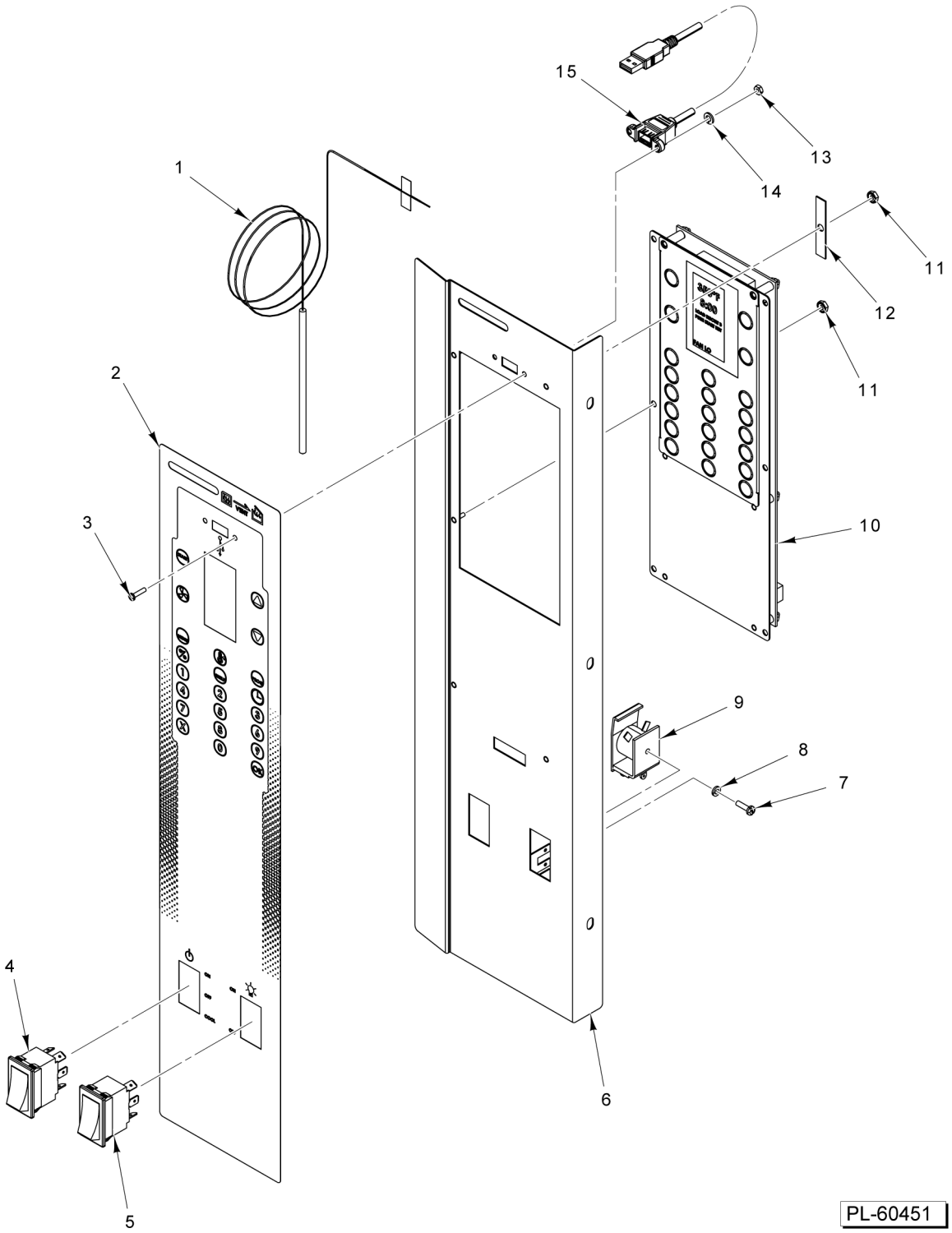


CONTROL PANEL
(ML-126745 & ML-126748) (PREVIOUS)

CONTROL PANEL
(ML-126745 & ML-126748) (PREVIOUS)

ILLUS. PL-60450	PART NO.	NAME OF PART	AMT.
1	00-358628-00002	Switch - Rocker (2-Position)	1
2	SD-037-02	Self-Tapping Screw 10-16 x 1/2 Hex Washer Hd., Type AB	3
3	00-358628-00001	Switch - Rocker (3-Position)	1
4	00-426930-00001	Overlay - Control Panel	1
5	00-424842-000G1	Panel - Weldment	1
*6		Controller	1
7	00-959075-000G7	Panel - Control Assy. (Complete)	1
8	00-411499-00003	Buzzer (230 V.)	1
9	00-423918-00001	Electronic Beeper	12

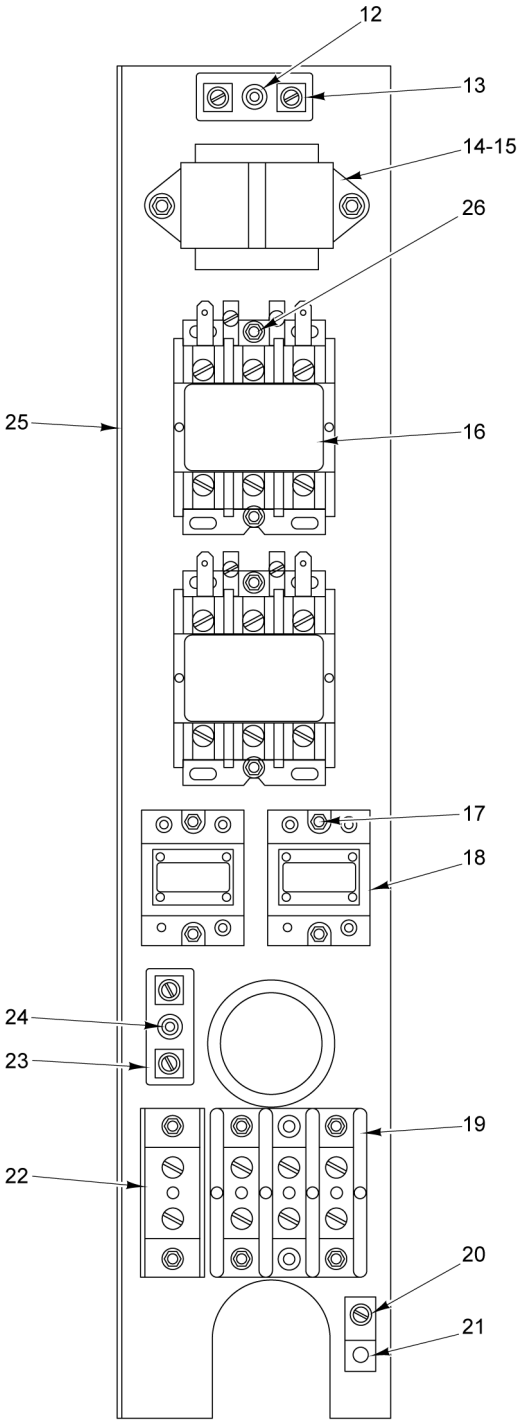
* (No Longer Available, order Item 7.)



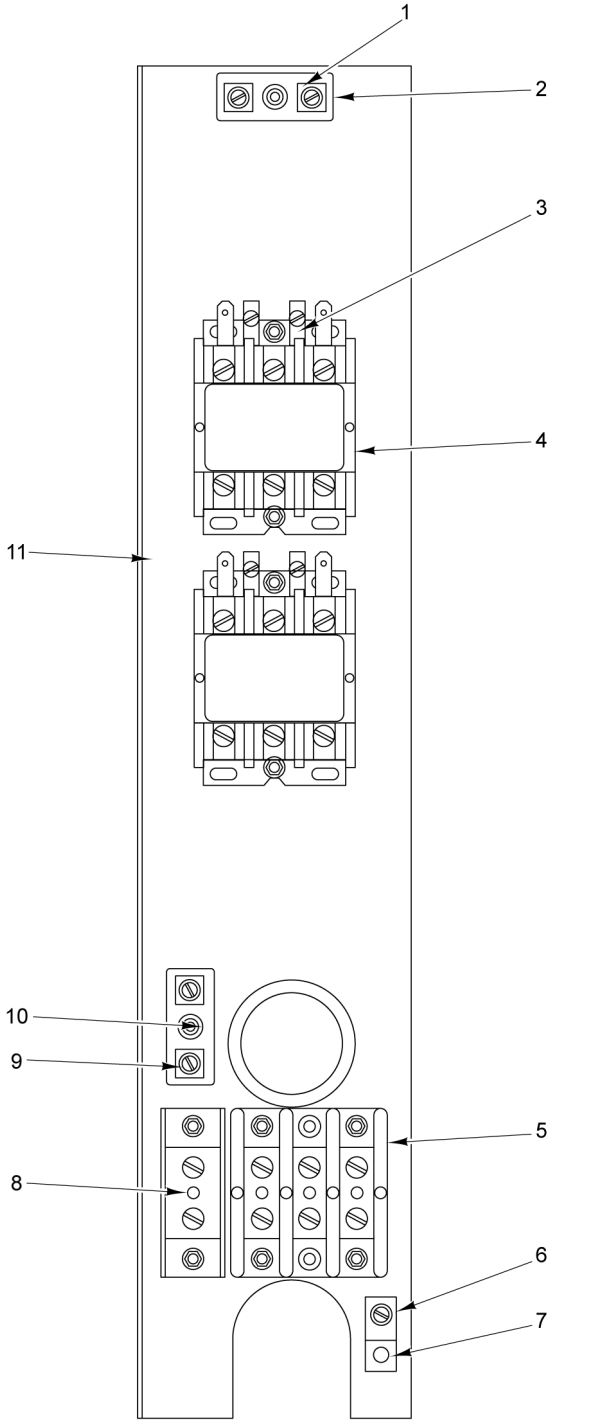
CONTROL PANEL
(ML-126745 & ML-126748) (CURRENT)

CONTROL PANEL
(ML-126745 & ML-126748) (CURRENT)

ILLUS. PL-60451	PART NO.	NAME OF PART	AMT.
1	00-920883-00003	Probe - Temperature For Computer Controller (C Models)	1
2	00-959113-00002	Overlay (Vulcan)	1
3		Mach. Screw 4-40 x 1/2 Phil. Pan Hd	2
4	00-358628-00001	Switch - Rocker (3-Position)	1
5	00-358628-00002	Switch - Rocker (2-Position)	1
6	00-959074	Panel - Weldment	1
7	SC-114-83	Mach. Screw 6-32 x 1/4 Slotted Pan Hd. (SST)	1
8	WL-003-12	Lockwasher #8 Helical	1
9	00-411499-00003	Buzzer (230 V.)	1
10	00-959077-00001	Controller - Cooking (NCC)	1
11	NS-046-89	Nut Assy. 6-32 Hex	AR
12	00-959110-00001	Plate	2
13		Nut 4-40 Hex	2
14		Lockwasher	2
15	00-959000-000G1	Cable Assy. (USB) (1 Ft.) (Incls. Items 3, 14, & 15)	1



(ML-126745 & ML-126748)



(ML-126743, ML-126744, ML-126746, & ML-126747)

27	FE-019-40	Fuse (15 Amp.)
28	FE-023-55	Holder - Fuse

PARTS NOT ILLUSTRATED

PL-55979

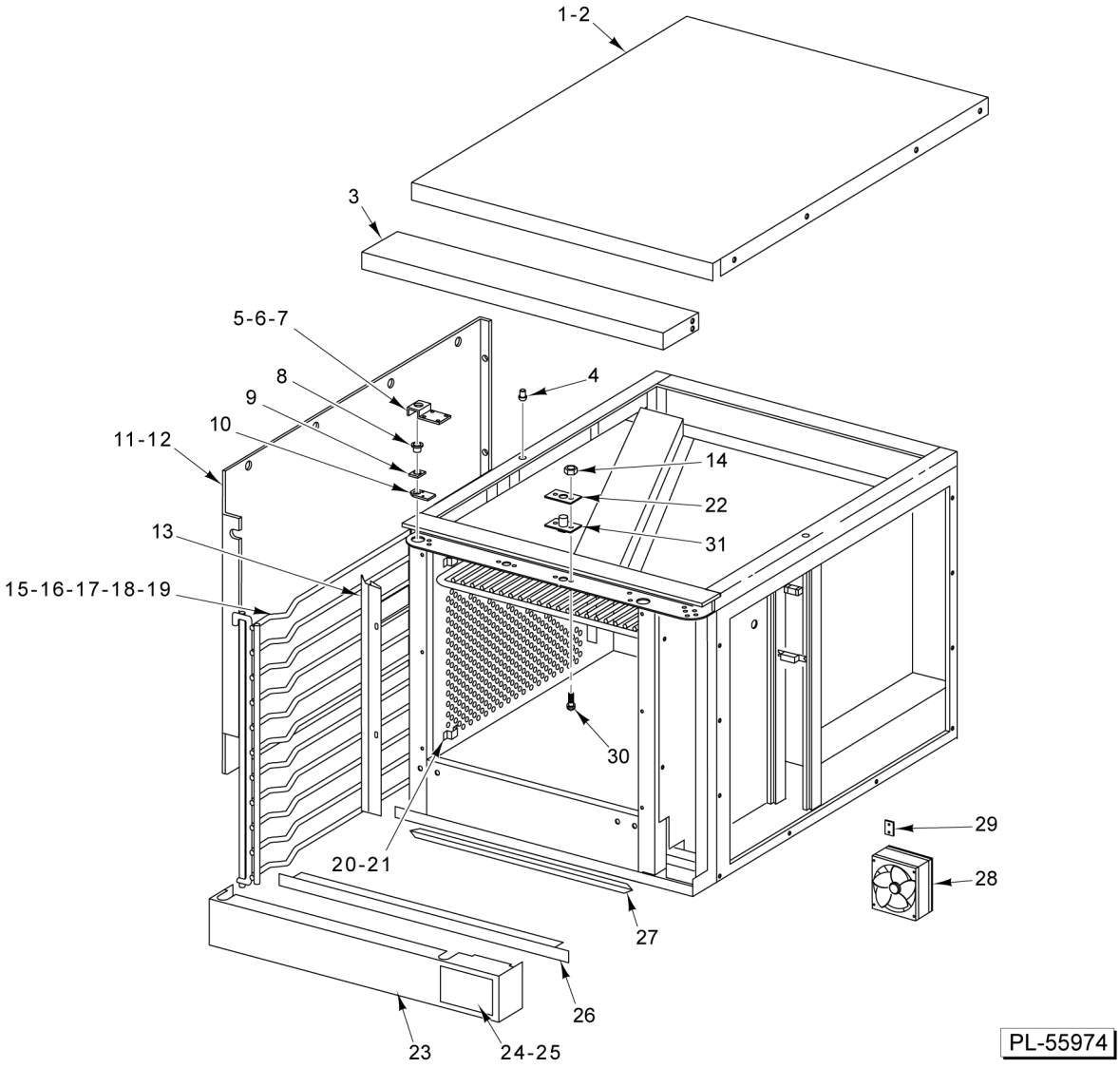
COMPONENT PANEL

COMPONENT PANEL

ILLUS. PL-55979	PART NO.	NAME OF PART	AMT.
1	SD-034-52	Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T	1
2	00-417934-000G1	Block Assy. - Porcelain	1
3	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	4
4	00-411497-000C5	Contactor (3-Pole) (40 Amp., 208-240V)	2
5	00-410472-00008	Block - Terminal (3-Pole)	1
6	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	1
7	00-417856-00001	Lug - Grounding (With Set Screw)	1
8	00-410472-00009	Block - Terminal (1-Pole)	1
9	00-417934-000G1	Block Assy. - Porcelain	1
10	SD-034-52	Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T	1
11	00-422155-00001	Component Panel	1
12	SD-034-52	Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T	1
13	00-417934-000G1	Block Assy. - Porcelain	1
14	00-421758-000G2	Transformer (208-240 V.) (24 V. Output) (Before November 11, 2002)	1
15	00-421758-000G4	Transformer Assy. (After November 11, 2002)	1
16	00-411497-000C5	Contactor (3-Pole) (40 Amp., 208-240V)	2
17	SD-034-52	Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T	4
18	00-821875-00002	Relay - Solid State (50 Amp.)	2
19	00-410472-00008	Block - Terminal (3-Pole)	1
20	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	1
21	00-417856-00001	Lug - Grounding (With Set Screw)	1
22	00-410472-00009	Block - Terminal (1-Pole)	1
23	00-417934-000G1	Block Assy. - Porcelain	1
24	SD-034-52	Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T	1
25	00-422155-00001	Component Panel	1
26	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	4
27	FE-019-40	Fuse (15 Amp., 600 V.)	2
28	FE-023-55	Holder - Fuse (15 Amp., 300 V.)	2

32	00-424172-00001	Leg – Set (PTD)	41	00-355154-00002	Pan - Drip
33	00-424172-00002	Leg – Set (SST)	42	00-355154-00003	Pan - Drip
34	00-424157-000G7	Leg (PTD)	43	00-417063-00001	Strap
35	00-342150-00005	Leg (For Double Stack)	44	00-357093-00001	Ring - Locking
36	00-343634-00001	Caster	45	00-288946-00002	Foot
37	00-343634-00002	Caster	46	SC-113-76	Screw
38	00-357047-00001	Caster - Swivel	47	00-425428-00001	Foot (Adjustable)
39	00-357047-00002	Caster - Swivel	48	00-357919-00001	Kit - Door Seal (Flexible)
40	00-346357-00001	Thermostat – High Limit			

PARTS NOT ILLUSTRATED



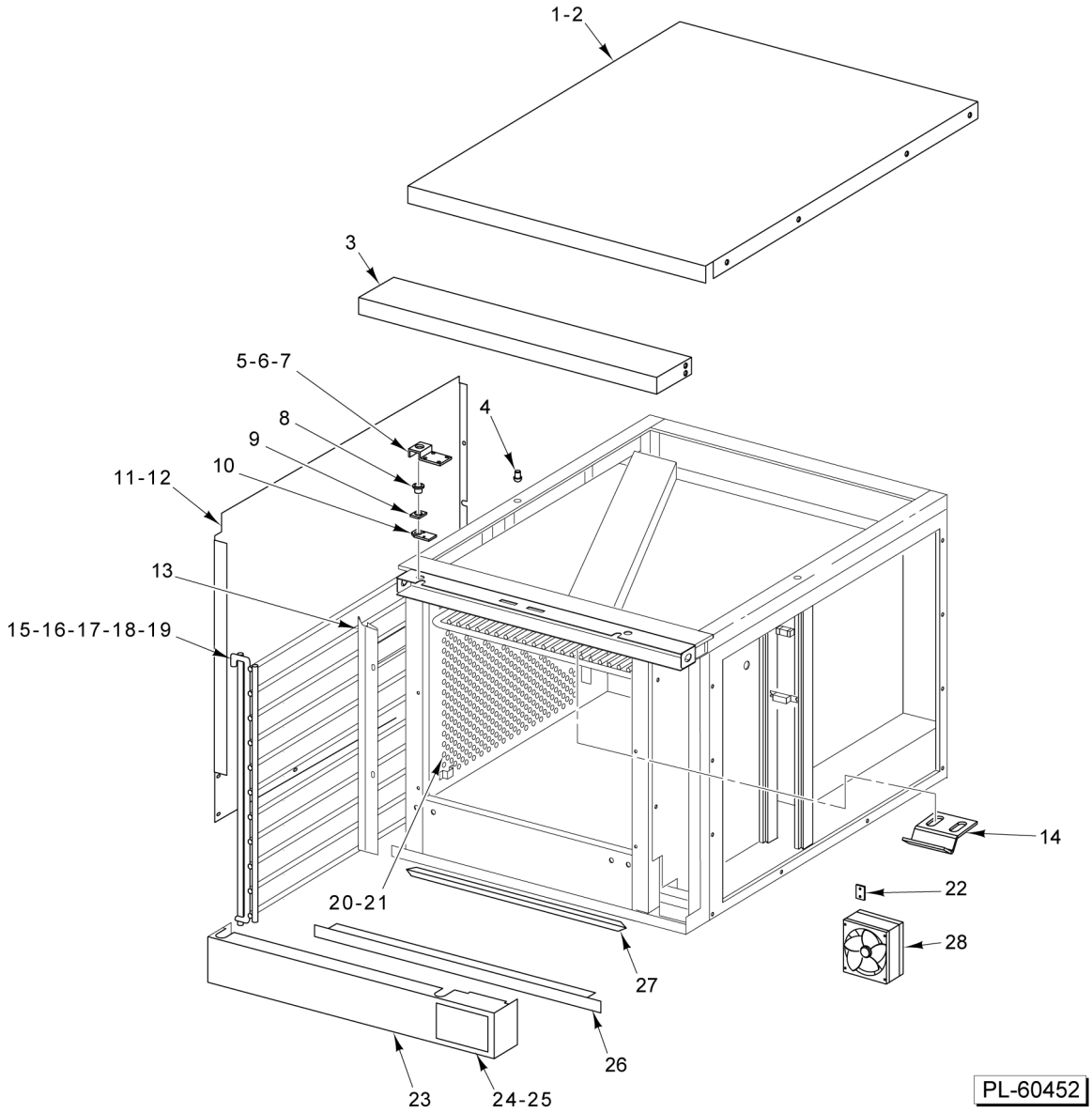
OVEN PANELS
(LH SIDE)
(PREVIOUS CONSTRUCTION)

OVEN PANELS
(LH SIDE)
(PREVIOUS CONSTRUCTION)

ILLUS. PL-55974	PART NO.	NAME OF PART	AMT.
1	00-424141-00002	Top (SST) (ML-126743, ML-126744, & ML-126745)	1
2	00-424229-00002	Top (SST) (ML-126746, ML-126747, & ML-126748)	1
3	00-421799-00001	Top - Front	1
4	00-339337-00001	Stud - Locating	2
5	00-353484-00001	Plate - Retainer	2
6	SC-053-41	Mach. Screw 1/4-20 x 1/2 Slotted Truss Hd. (SST)	4
7	NS-038-08	Flange Nut 1/4-20 x 1	4
8	00-347080-00002	Bearing - Door Shaft	2
9	00-353482-00001	Spacer	2
10	00-353483-00001	Plate - Upper Door Bearing	2
11	00-424142-00002	Panel - Outer (SST) (LH) (ML-126743, ML-126744, & ML-126745)	1
12	00-424230-00002	Panel - Outer (SST) (LH) (ML-126746, ML-126747, & ML-126748)	1
13	00-423842-000G1	Seal - Vertical Door (Set) (LH & RH)	1
14	NS-038-03	Lock Nut 10-32 SP	2
15	00-342141-00001	Rack - Support (LH) (ML-126743, ML-126744, & ML-126745)	1
16	00-342141-00002	Rack - Support (RH) (ML-126743, ML-126744, & ML-126745)	1
17	00-342141-00003	Rack - Support (LH) (ML-126746, ML-126747, & ML-126748)	1
18	00-342141-00004	Rack - Support (RH) (ML-126746, ML-126747, & ML-126748)	1
19	00-959456-00001	Support - Rack Guide (LH & RH) (Starting S/N 481809325)	2
20	00-913102-00222	Kit - Cavity Assy. (Side)	1
21	00-913102-00223	Kit - Cavity Assy. (Side) (Porcelain)	1
22	00-423848-00001	Shim - Door Strike	AR
23	00-423766-000G1	Trim - Bottom W/Access Door Assy. (Incls. Items 24 & 25)	1
24	00-423758-00001	Door - Access Trim	1
25	00-425199-00001	Fastener - Nylon (Push-In)	2
26	00-424865-00001	Cover - Trim	1
27	00-357507-00001	Seal - Horizontal Door (30-1/2 In. Long) (Top & Bottom)	2
28	00-424940-00002	Fan - Cooling (230 V.)	1
29	00-425433-00001	Fan - Clip	1
30	SC-115-51	Mach. Screw 10-32 x 1/2 Phil. Truss Hd	2
31	00-347545-00001	Catch Assy. - Door	1
32	00-424172-00001	Leg - Set (25-3/4 In.) (PTD)	1
33	00-424172-00002	Leg - Set (25-3/4 In.) (SST)	1
34	00-424157-000G7	Leg Assembly for Caster and Foot (Painted Black)	4
35	00-342150-00005	Leg (8 In.) (Double Stack)	4
36	00-343634-00001	Caster (Swivel With Brake) (7.5 In.)	2
37	00-343634-00002	Caster (Rigid) (7.5 In.)	2
38	00-357047-00001	Caster - Swivel (Without Brake)	2
39	00-357047-00002	Caster - Swivel (With Brake)	2
40	00-346357-00001	Thermostat - High Limit (Thermodisc)	1
41	00-355154-00002	Pan - Drip (VC4)	1
42	00-355154-00003	NLA - Obsolete--Pan - Drip (VC6)	1
43	00-417063-00001	Strap - Tie Down	4
44	00-357093-00001	Ring - Locking (Used with Item 33)	4
45	00-288946-00002	Foot - Adjustable (1-5/8) (SST) (Used with Item 33)	4
46	SC-113-76	Cap Screw 1/4-20 x 1 Hex Hd (Used with legs)	16
47	00-425428-00001	Foot - Adjustable (Used with Item 34)	4
48	00-357919-00001	Kit - Door Seal	1

29	00-424172-00001	Leg – Set (PTD)	38	00-355154-00002	Pan - Drip
30	00-424172-00002	Leg – Set (SST)	39	00-355154-00003	Pan - Drip
31	00-424157-000G7	Leg (PTD)	40	00-417063-00001	Strap
32	00-342150-00005	Leg (For Double Stack)	41	00-357093-00001	Ring - Locking
33	00-343634-00001	Caster	42	00-288946-00002	Foot
34	00-343634-00002	Caster	43	SC-113-76	Screw
35	00-357047-00001	Caster - Swivel	44	00-425428-00001	Foot (Adjustable)
36	00-357047-00002	Caster - Swivel	45	00-357919-00001	Kit - Door Seal (Flexible)
37	00-346357-00001	Thermostat – High Limit			

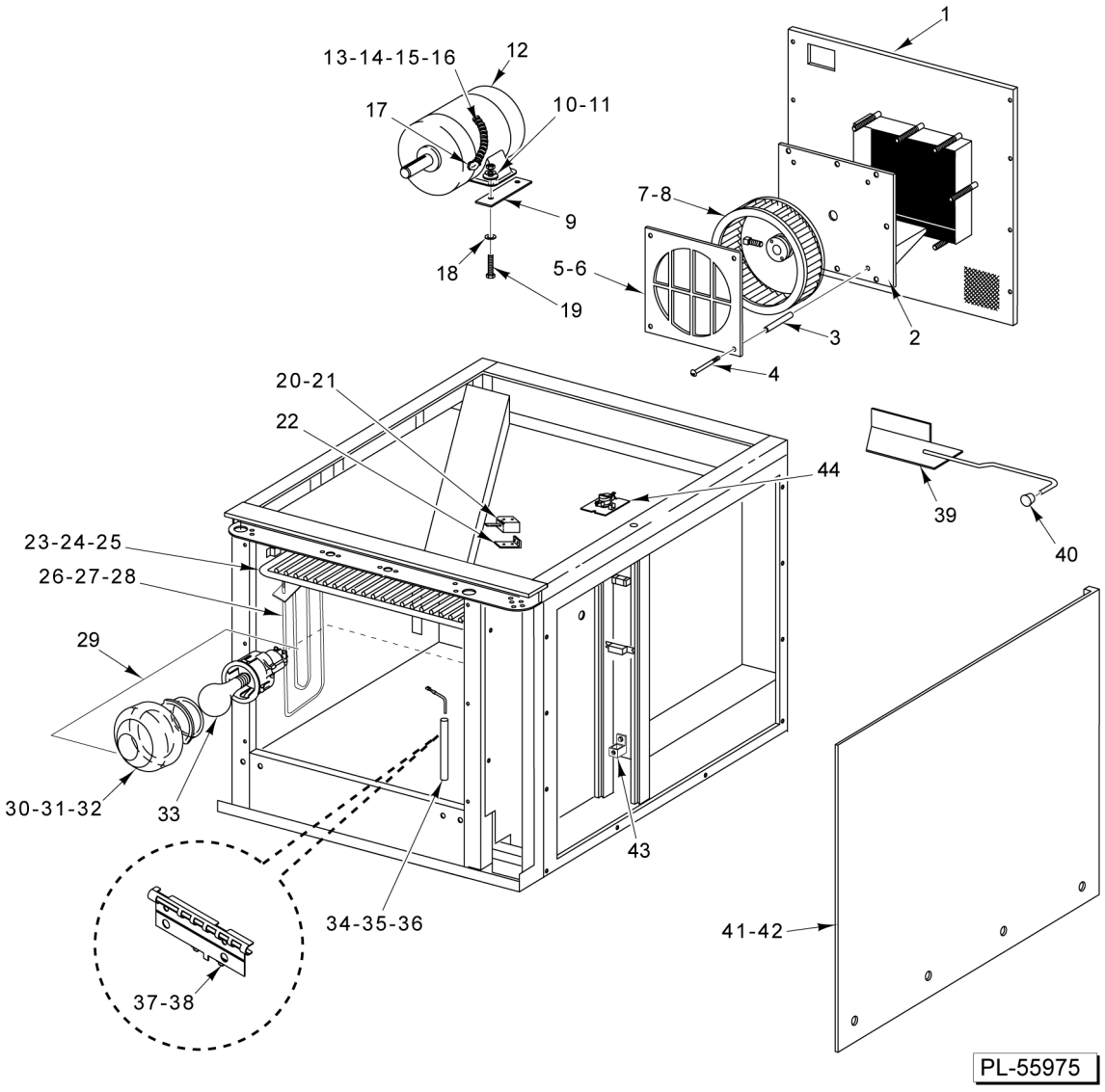
PARTS NOT ILLUSTRATED



OVEN PANELS
(LH SIDE)
(PREVIOUS CONSTRUCTION)
(BEFORE 3/19/18)

OVEN PANELS
(LH SIDE)
(PREVIOUS CONSTRUCTION)
(BEFORE 3/19/18)

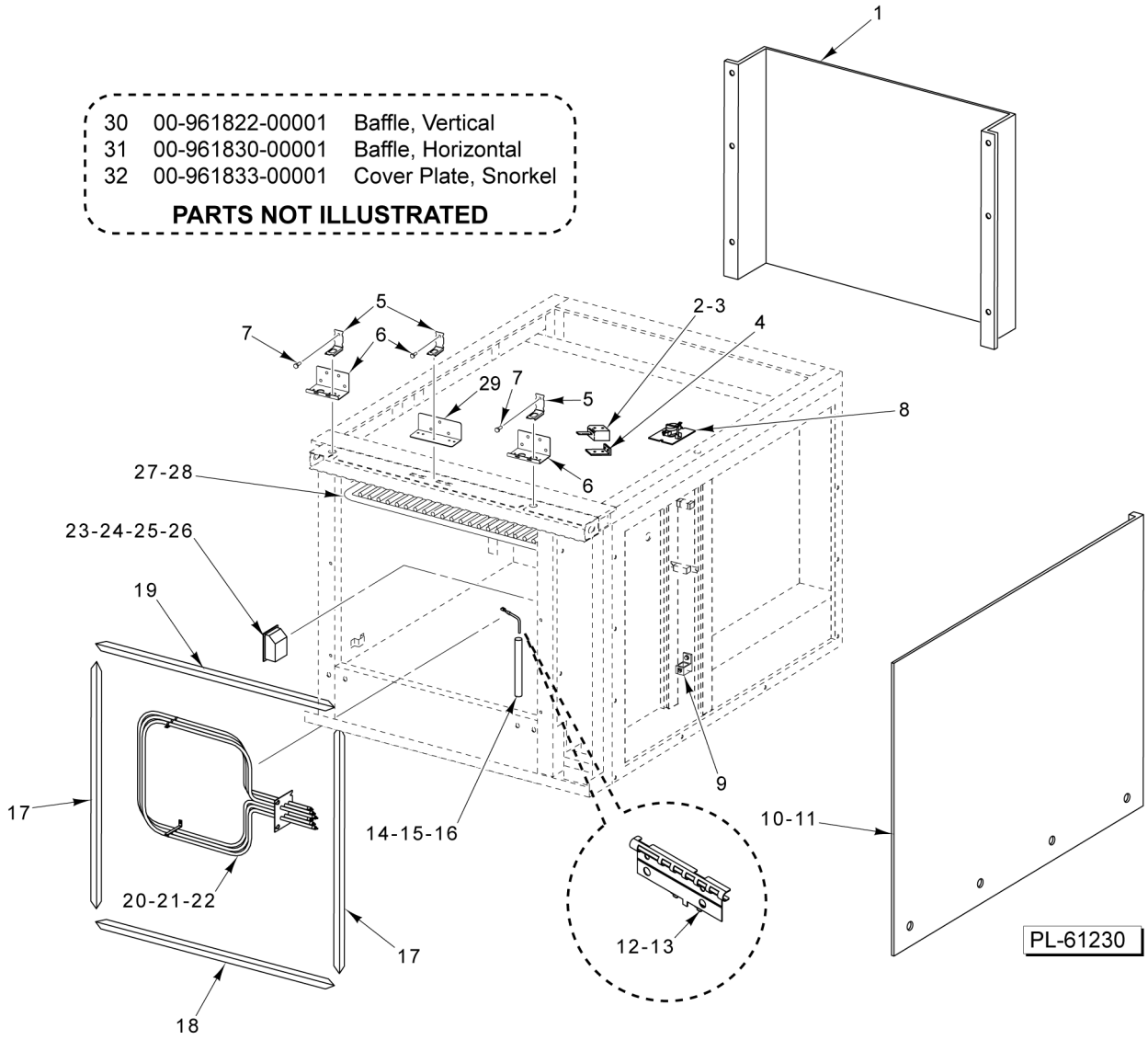
ILLUS. PL-60452	PART NO.	NAME OF PART	AMT.
1	00-424141-00002	Top (SST) (ML-126743, ML-126744, & ML-126745)	1
2	00-424229-00002	Top (SST) (ML-126746, ML-126747, & ML-126748)	1
3	00-421799-00001	Top - Front	1
4	00-339337-00001	Stud - Locating	2
5	00-353484-00001	Plate - Retainer	2
6	SC-053-41	Mach. Screw 1/4-20 x 1/2 Slotted Truss Hd. (SST)	4
7	NS-038-08	Flange Nut 1/4-20 x 1	4
8	00-347080-00002	Bearing - Door Shaft	2
9	00-353482-00001	Spacer	2
10	00-353483-00001	Plate - Upper Door Bearing	2
11	00-499302-00001	Side - Left Body (ML-126743, ML-126744, & ML-126745)	1
12	00-499303-00001	Side - Left Body (ML-126746, ML-126747, & ML-126748)	1
13	00-423842-000G1	Seal - Vertical Door (Set) (LH & RH)	1
14	00-497585-00001	Plate - Strike	1
15	00-428104-00001	Guide - Rack (LH) (ML-126746, ML-126747, & ML-126748)	1
16	00-428104-00002	Guide - Rack (RH) (ML-126743, ML-126744, & ML-126745)	1
17	00-428104-00003	Guide - Rack (LH) (ML-126743, ML-126744, & ML-126745)	1
18	00-428104-00004	Guide - Rack (RH) (ML-126746, ML-126747, & ML-126748)	1
19	00-959456-00001	Support - Rack Guide (LH & RH) (Starting S/N 481809325)	2
20	00-913102-00222	Kit - Cavity Assy. (Side)	1
21	00-913102-00223	Kit - Cavity Assy. (Side) (Porcelain)	1
22	00-425433-00001	Fan - Clip	1
23	00-499299-000G1	Trim - Bottom W/Access Door (Incls. Items 24 & 25)	1
24	00-499297-00001	Door - Lower Access Trim	1
25	00-425199-00001	Fastener - Nylon (Push-In)	2
26	00-424865-00001	Cover - Trim	1
27	00-357507-00001	Seal - Horizontal Door (30-1/2 In. Long) (Top & Bottom)	2
28	00-424940-00002	Fan - Cooling (230 V.)	1
29	00-424172-00001	Leg - Set (25-3/4 In.) (PTD)	1
30	00-424172-00002	Leg - Set (25-3/4 In.) (SST)	1
31	00-424157-000G7	Leg Assembly for Caster and Foot (Painted Black)	4
32	00-342150-00005	Leg (8 In.) (Double Stack)	4
33	00-343634-00001	Caster (Swivel With Brake) (7.5 In.)	2
34	00-343634-00002	Caster (Rigid) (7.5 In.)	2
35	00-357047-00001	Caster - Swivel (Without Brake)	2
36	00-357047-00002	Caster - Swivel (With Brake)	2
37	00-346357-00001	Thermostat - High Limit (Thermodisc)	1
38	00-355154-00002	Pan - Drip (VC4)	1
39	00-355154-00003	NLA - Obsolete--Pan - Drip (VC6)	1
40	00-417063-00001	Strap - Tie Down	4
41	00-357093-00001	Ring - Locking (Use with Item 30)	4
42	00-288946-00002	Foot - Adjustable (1-5/8) (SST) (Use with Item 30)	4
43	SC-113-76	Cap Screw 1/4-20 x 1 Hex Hd (Use with legs)	16
44	00-425428-00001	Foot - Adjustable (Use with Item 31)	4
45	00-357919-00001	Kit - Door Seal	1



OVEN PANELS & MOTOR
(PREVIOUS CONSTRUCTION)
(BEFORE 3-19-18)

OVEN PANELS & MOTOR
(PREVIOUS CONSTRUCTION)
(BEFORE 3-19-18)

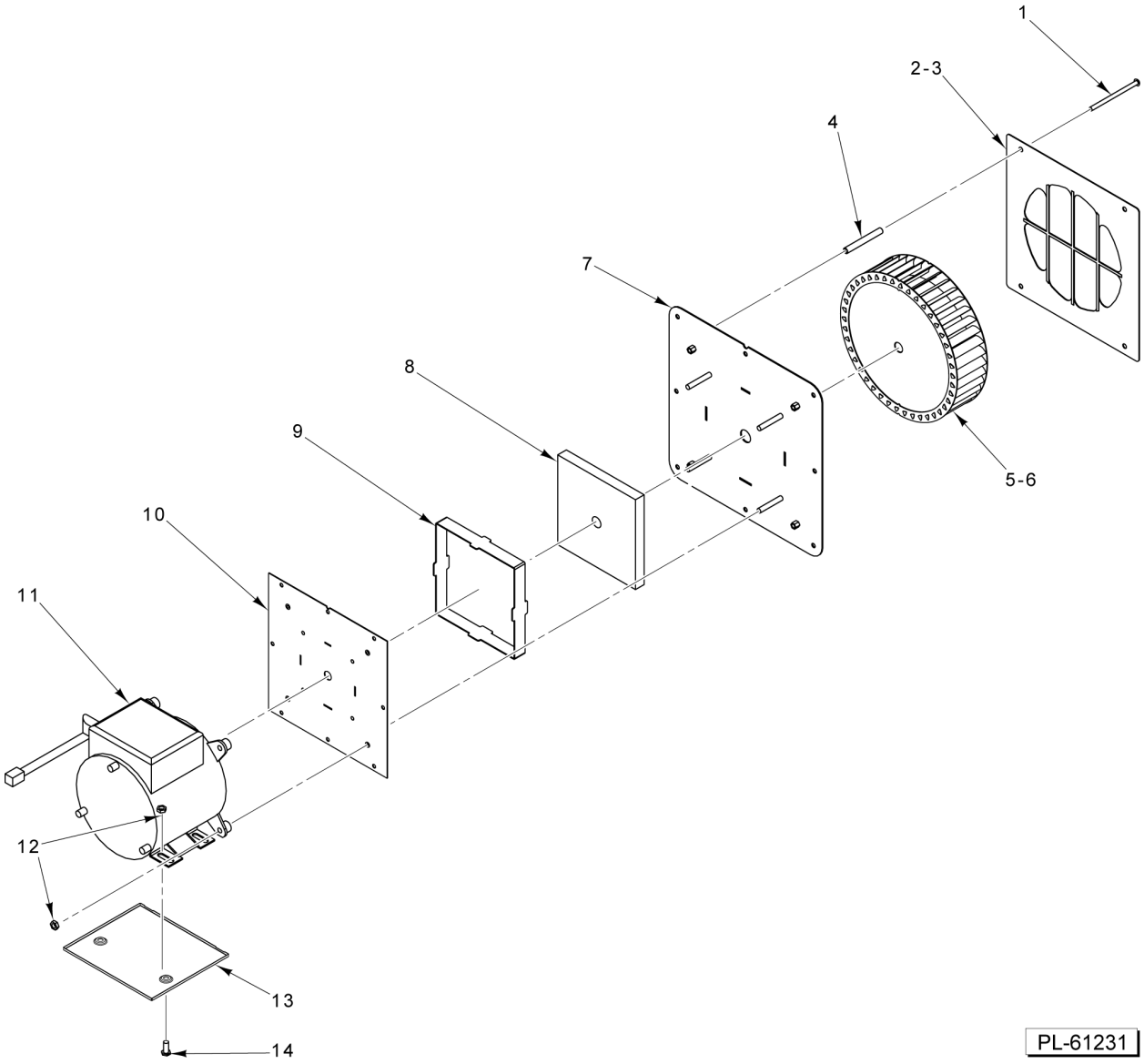
ILLUS. PL-55975	PART NO.	NAME OF PART	AMT.
1	00-426839-000G1	Panel Assy. - Back	1
2	00-423289-000G1	Motor Mount	1
3	00-411289-00004	Spacer - Fan Housing	4
4	SC-120-15	Mach. Screw 1/4-20 x 4 Rd. Hd	4
5	00-411136-00004	Cover - Fan (60 Hz.)	1
6	00-411136-00003	Cover - Fan (50 Hz.)	1
7	00-415780-00003	Wheel - Blower (60 Hz.)	1
8	00-415780-00005	Wheel - Blower (50 Hz.)	1
9	00-358723-00001	Spacer - Steel	2
10	WS-029-46	Washer	4
11	NS-046-86	Nut Assy. 5/16-18 KEPS Hex	4
12	00-358516-00002	Motor 1/2 Hp. (2-Speed) (208-240 V., 50/60 Hz., 1 Ph.)	1
13	FE-006-05	Lock Nut 1/2	1
14	00-414540-00B35	Conduit 3/8 x 35 In. Lg	1
15	00-342285-00001	Bushing - Plastic	2
16	FE-002-03	Connector - Conduit 3/8 TS Straight	1
17	FE-002-52	Connector - Conduit 3/8 TS 90 Degree	1
18	WS-029-46	Washer	4
19	SC-113-65	Cap Screw 5/16-18 x 1-1/4 Hex Hd	4
20	00-411496-000F1	Switch - Micro	1
21	SD-034-47	Self-Tapping Screw 6-32 x 1 Hex Washer Hd., Type T	2
22	00-425324-00001	Bracket - Door Switch	1
23	00-411265-00022	Rack Assy. (ML-126743, ML-126744, & ML-126745)	AR
24	00-411265-00010	Rack Assy. (ML-126746, ML-126747, & ML-126748)	AR
25	00-959523-00002	Rack Assy. (Starting S/N 481809554)	AR
26	00-426635-00001	Heating Element (2000 Watts) (208 V.)	6
27	00-426635-00002	Heating Element (2000 Watts) (240 V.)	6
28	00-426635-00003	Element (2000 Watts) (480 V.)	6
29	00-913102-00032	Kit - Lamp & Housing (250 V.)	2
30	00-423832-00001	Cover - Lamp Electrical	2
31	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb) Use Lens Only	1
32	00-357036-00003	Lens - Lamp	1
33	01-1000V7-00028	Bulb, Oven, 40W, 120V	2
34	00-353589-00001	Probe Temperature (SST) Solid State (ML-126743, ML-126744, ML-126746, & ML-126747)	1
35	00-920883-00001	Probe (ML-126745 & ML-126748)	1
36	00-342132-00002	Guard - Probe	1
37	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	2
38	00-959753-00001	Probe Guard & Retainer	1
39	00-426804-000G1	Vent Slide Assy. (Incls. Item 39)	1
40	00-341564-00003	Handle - Slide	1
41	00-424140-00002	Panel - Outer (RH) (SST) (ML-126743, ML-126744, & ML-126745)	1
42	00-424228-00002	Panel - Outer (RH) (SST) (ML-126746, ML-126747, & ML-126748)	1
43	00-417856-00001	Lug - Grounding (With Set Screw)	1
44	00-958827-000G3	Kit - Oven Limit Assy	1



OVEN PANELS
(RH SIDE)
(CURRENT CONSTRUCTION)

OVEN PANELS
(RH SIDE)
(CURRENT CONSTRUCTION)

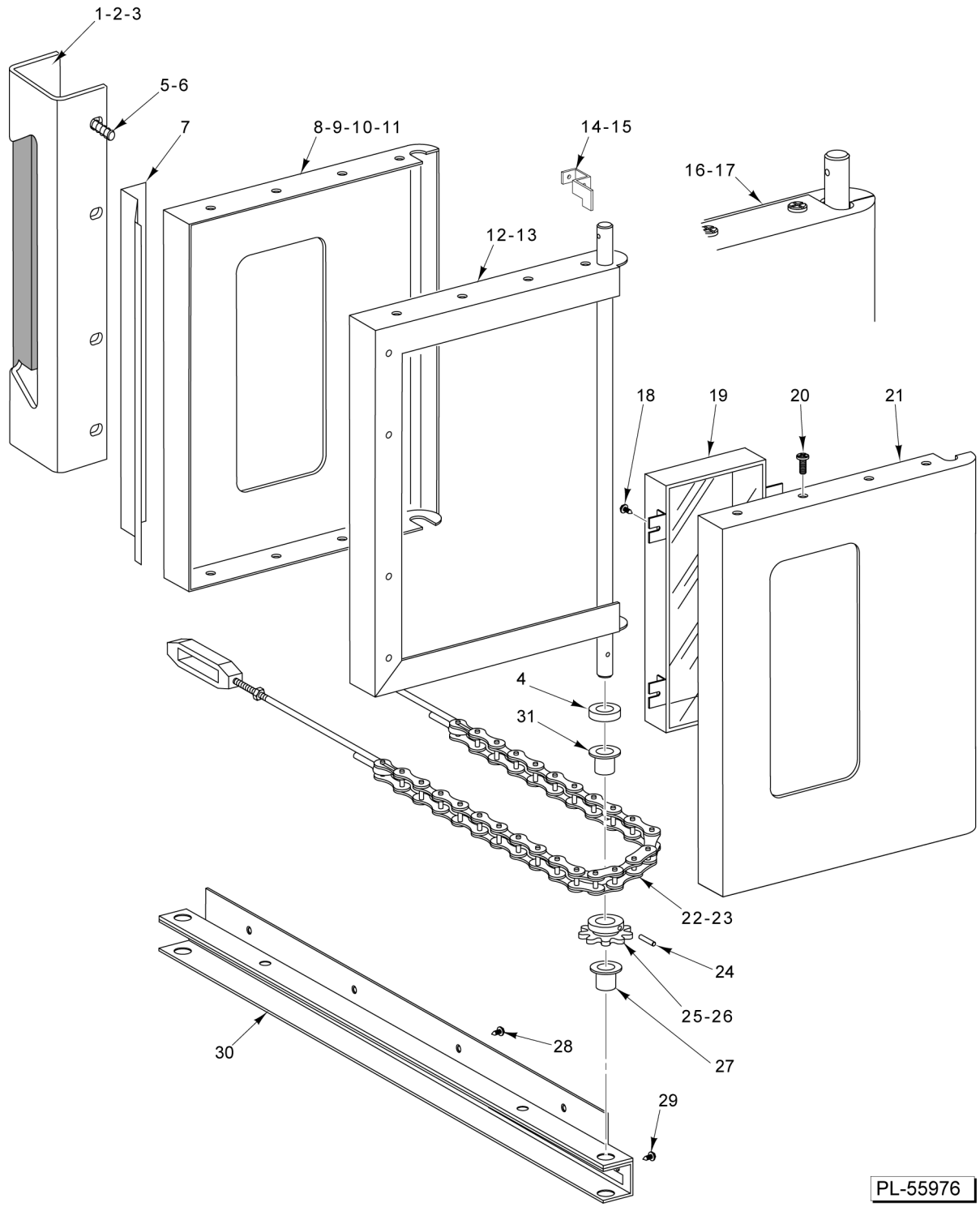
ILLUS. PL-61230	PART NO.	NAME OF PART	AMT.
1	00-424840-00002	Panel - Back (SST) (Optional)	1
2	00-411496-000F1	Switch - Micro	1
3	SD-034-47	Self-Tapping Screw 6-32 x 1 Hex Washer Hd., Type T	2
4	00-425324-00001	Bracket - Door Switch	AR
5	00-961587-00001	Clip - Hold Down	2
6	00-961656-00001	Support - Door (Upper)	2
7	00-922154	Screw 1/4-20 x 1 Hex Hd	2
8	00-958827-000G3	Kit - Oven Limit Assy	1
9	00-417856-00001	Lug - Grounding (With Set Screw)	1
10	00-424140-00002	Panel - Outer (RH) (SST) (ML-126743, ML-126744, & ML-126745)	1
11	00-424228-00002	Panel - Outer (RH) (SST) (ML-126746, ML-126747, & ML-126748)	1
12	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	2
13	00-959753-00001	Probe Guard & Retainer	1
14	00-353589-00001	Probe Temperature (SST) Solid State (ML-126743, ML-126744, ML-126746, & ML-126747)	1
15	00-920883-00001	Probe (ML-126745 & ML-126748)	1
16	00-342132-00002	Guard - Probe	1
17	00-959771-00001	Seal - Door (Side)	2
18	00-959772-00001	Seal - Door (Bottom)	1
19	00-959770-00001	Seal - Door (Top)	1
20	00-959747-00001	Element - Heating (208 V.)	1
21	00-959747-00002	Element - Heating (240 V.)	1
22	00-959747-00003	Element - Heating (480 V.)	1
23	00-960194-00001	Oven Lamp (40W) (120 V.)	2
24	00-961766-00001	Oven Lamp (40W) (240 V.)	2
25	00-961291-00001	Bulb - Halogen (120V)	AR
26	00-961291-00002	Bulb - Halogen (230V)	AR
27	00-411265-00022	Rack Assy. (ML-126743, ML-126744, & ML-126745)	AR
28	00-411265-00010	Rack Assy. (ML-126746, ML-126747, & ML-126748)	AR
29	00-961658-00001	Support - Door Catch	1
30	00-961822-00001	Baffle, Vertical	1
31	00-961830-00001	Baffle, Horizontal	1
32	00-961833-00001	Cover Plate, Snorkel	1



CONVECTION MOTOR
(CURRENT CONSTRUCTION)
(STARTING 3-19-18)

CONVECTION MOTOR
(CURRENT CONSTRUCTION)
(STARTING 3-19-18)

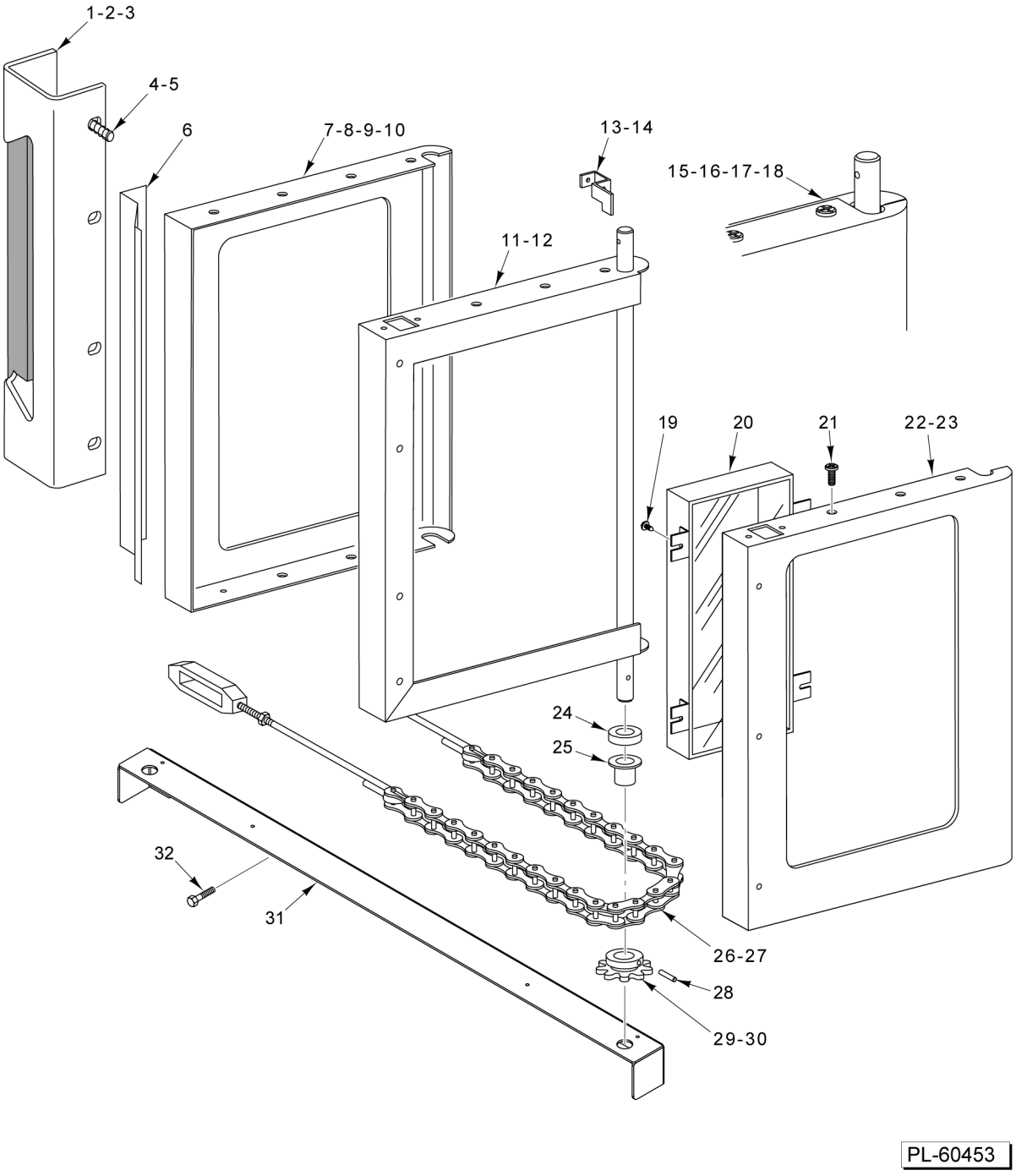
ILLUS. PL-61231	PART NO.	NAME OF PART	AMT.
1	SC-120-15	Mach. Screw 1/4-20 x 4 Rd. Hd	4
2	00-411136-00003	Cover - Fan (50 Hz.)	1
3	00-411136-00004	Cover - Fan (60 Hz.)	1
4	00-411289-00004	Spacer - Fan Housing	4
5	00-415780-00005	Wheel - Blower (50 Hz.)	1
6	00-415780-00003	Wheel - Blower (60 Hz.)	1
7	00-961671-000G1	Mount - Motor (Front) Motor Harness Included with Motor	1
	00-962168-000G1	Motor Harness	AR
8	00-342159-00033	Insulation (28 x 33 x 1 In.)	AR
9	00-960963-00001	Mount - Motor, Wrapper	1
10	00-961668-00001	Mount - Motor (Rear)	1
11	00-961739-000G2	Motor, 208-240 VAC, 0.5 HP	1
12	NS-046-86	Nut Assy. 5/16-18 KEPS Hex	6
13	00-961831-00001	Pan - Drip, Motor	1
14	SC-037-75	Cap Screw 5/16-18 x 3/4 Hex Hd	2



SIMULTANEOUSLY OPENING DOOR ASSEMBLY
(PREVIOUS CONSTRUCTION)

SIMULTANEOUSLY OPENING DOOR ASSEMBLY
(PREVIOUS CONSTRUCTION)

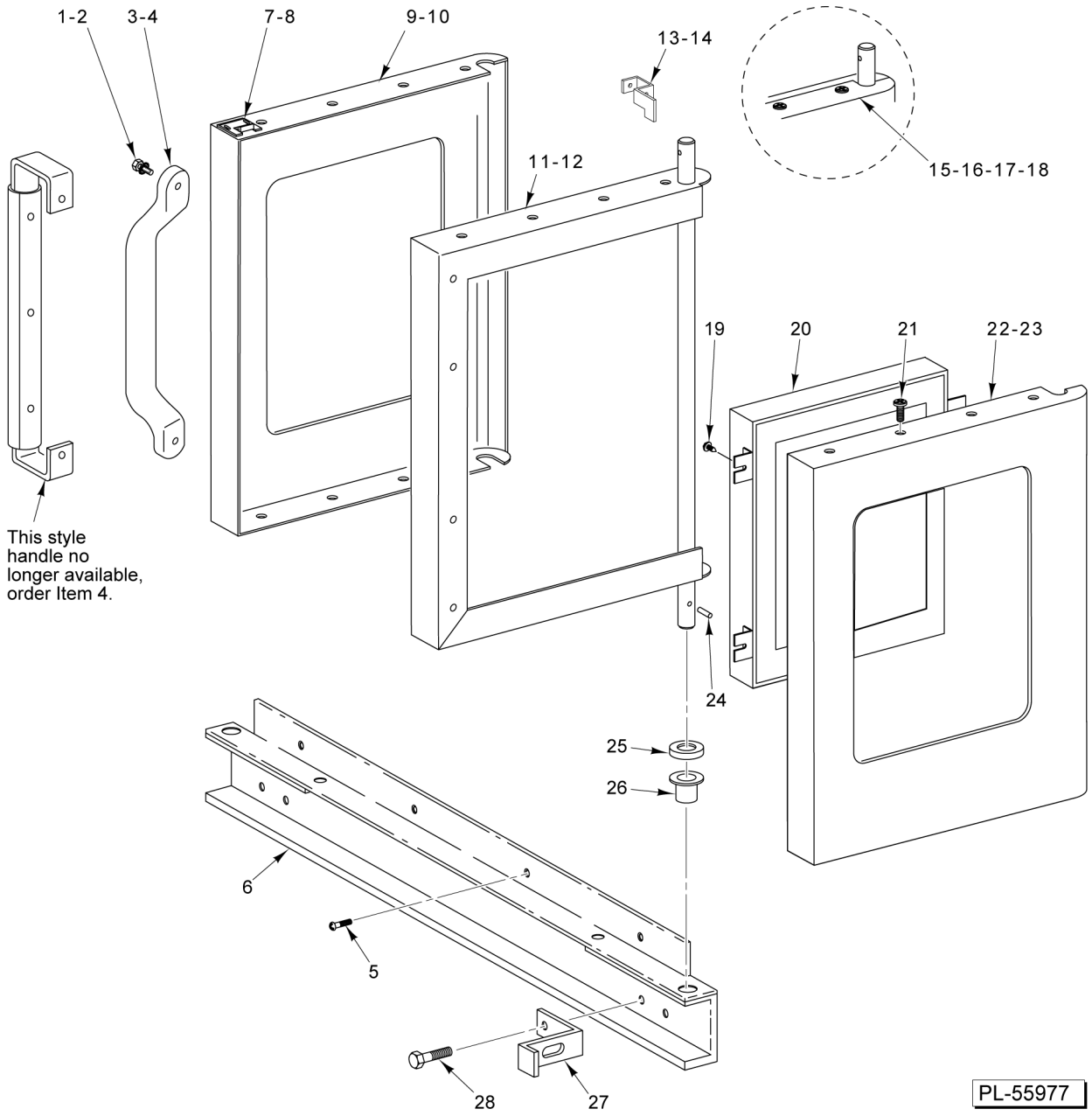
ILLUS. PL-55976	PART NO.	NAME OF PART	AMT.
1	00-356562-00001	Handle - Door	1
2	00-421923-000G1	Grip - Set	1
3	SC-113-98	Mach. Screw 10-24 x 1/2 Hex Washer Hd	3
4	00-343143-00002	Washer	2
5	SC-041-01	Cap Screw 1/4-20 x 3/4 Hex Hd. (SST)	4
6	WL-019-37	Lockwasher 1/4 Internal	4
7	00-356550-00001	Latch - Friction	1
8	00-421913-00003	Panel - Outer Door (LH) (W/Window)	1
9	00-421913-00001	Panel - Outer Door (RH) (W/Window)	1
10	00-421913-00004	Panel - Outer Door (LH) (W/O Window)	1
11	00-421913-00002	Panel - Outer Door (RH) (W/O Window)	1
12	00-421904-000G2	Frame Assy. - Door (LH)	1
13	00-421905-000G1	Frame Assy. - Door (RH)	1
14	00-424163-00001	Lever - Door Switch	1
15	SD-034-52	Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T	1
16	00-424730-00001	Door Assy. (LH) (W/Window)	1
17	00-424731-00001	Door Assy. (RH) (W/Window)	1
18	SD-034-62	Self-Tapping Screw 10-32 x 1/2 Hex Washer Hd., Type T	4
19	00-358534-00001	Window Assy	1
20	SD-034-22	Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB	9
21	00-358532-00001	Panel - Inner Door (W/Window)	1
22	00-343608-00002	Door Chain & Turnbuckle Assy	2
23	00-352667-00001	Cable - Door Stop	1
24	PS-004-11	Spirol Pin 3/16 x 1-1/4 Heavy	2
25	00-342166-00001	Sprocket - Door Shaft	2
26	SC-047-28	Set Screw 1/4-28 x 3/8 Hex Hdls., Cup Pt. (Use Loctite 242)	2
27	00-347080-00002	Bearing - Door Shaft	2
28	SC-022-40	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd. (SST)	4
29	SC-113-90	Mach. Screw 1/4-20 x 3/4 Hex Hd	2
30	00-357846-00001	Channel - Door Sill Weldment	1
31	00-347080-00002	Bearing - Door Shaft	2



SIMULTANEOUSLY OPENING DOOR ASSEMBLY
(CURRENT CONSTRUCTION)

SIMULTANEOUSLY OPENING DOOR ASSEMBLY (CURRENT CONSTRUCTION)

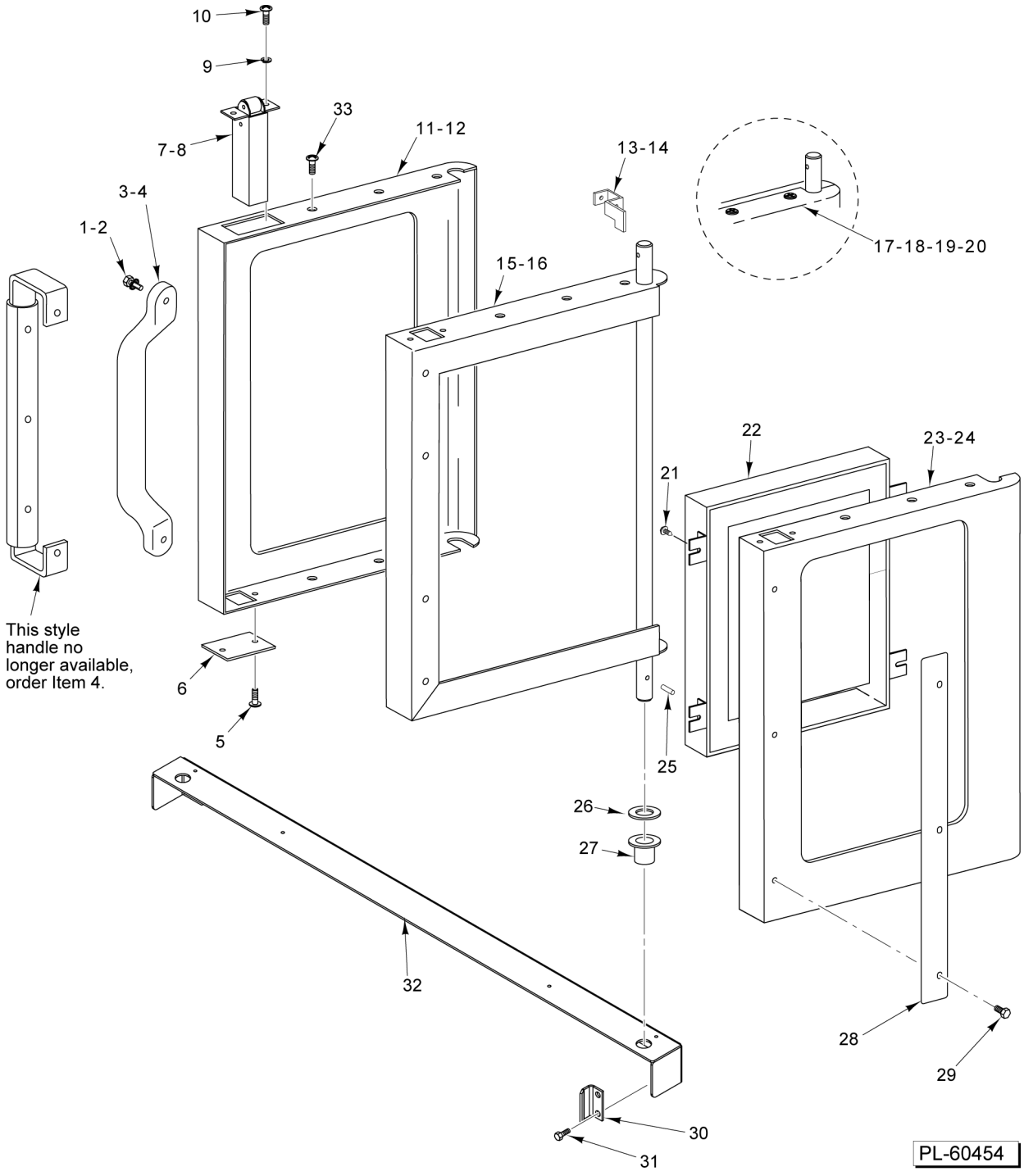
ILLUS. PL-60453	PART NO.	NAME OF PART	AMT.
1	00-356562-00001	Handle - Door	1
2	00-421923-000G1	Grip - Set	1
3	SC-113-98	Mach. Screw 10-24 x 1/2 Hex Washer Hd	3
4	SC-041-01	Cap Screw 1/4-20 x 3/4 Hex Hd. (SST)	4
5	WL-019-37	Lockwasher 1/4 Internal	4
6	00-356550-00001	Latch - Friction	1
7	00-421913-00003	Panel - Outer Door (LH) (W/Window)	1
8	00-421913-00001	Panel - Outer Door (RH) (W/Window)	1
9	00-421913-00004	Panel - Outer Door (LH) (W/O Window)	1
10	00-421913-00002	Panel - Outer Door (RH) (W/O Window)	1
11	00-421904-000G2	Frame Assy. - Door (LH)	1
12	00-421905-000G1	Frame Assy. - Door (RH)	1
13	00-424163-00001	Lever - Door Switch	1
14	SD-034-52	Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T	1
15	00-499289-000G1	Door Assy. (LH) (W/Window)	1
16	00-499289-000G2	Door Assy. (LH) (W/O Window)	1
17	00-499290-000G1	Door Assy. (RH) (W/Window)	1
18	00-499290-000G2	Door Assy. (RH) (W/O Window)	1
19	SD-034-62	Self-Tapping Screw 10-32 x 1/2 Hex Washer Hd., Type T	4
20	00-358534-00001	Window Assy	1
21	SD-034-22	Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB	9
22	00-358532-00001	Panel - Inner Door (W/Window)	1
23	00-358533-00003	Panel - Inner Door (W/O Window)	1
24	00-343143-00002	Washer	2
25	00-347080-00002	Bearing - Door Shaft	2
26	00-343608-00002	Door Chain & Turnbuckle Assy	2
27	00-352667-00001	Cable - Door Stop	1
28	PS-004-11	Spirol Pin 3/16 x 1-1/4 Heavy	2
29	00-342166-00001	Sprocket - Door Shaft	2
30	SC-047-28	Set Screw 1/4-28 x 3/8 Hex Hdls., Cup Pt. (Use Loctite 242)	2
31	00-961294-00001	Support - Lower Door	1
32	00-922154	Screw 1/4-20 x 1 Hex Hd	4



INDEPENDENTLY OPENING DOOR ASSEMBLY
(PREVIOUS CONSTRUCTION)

INDEPENDENTLY OPENING DOOR ASSEMBLY (PREVIOUS CONSTRUCTION)

ILLUS. PL-55977	PART NO.	NAME OF PART	AMT.
1	00-959087-00001	Screw 1/4-20 x 1-1/4 Black Hd.	2
2	WL-013-14	Lockwasher 1/4 Internal Shakeproof	2
3	00-957108-00001	Handle - Molded (Black)	1
4	00-913102-00179	Kit - Handle (Incls. Items 1, 2, & 3)	1
5	SC-022-40	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd. (SST)	4
6	00-357846-00001	Channel - Door Sill Weldment	1
7	00-423847-00001	Strike - Door	1
8	SD-034-22	Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB	2
9	00-358600-00001	Panel - Outer Door (W/Window)	1
10	00-358600-00002	Panel - Outer Door (W/O Window)	1
11	00-421905-000G1	Frame Assy. - Door (RH)	1
12	00-421904-000G2	Frame Assy. - Door (LH)	1
13	00-424163-00001	Lever - Door Switch	1
14	SD-034-52	Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T	1
15	00-358529-00005	Door Assy. (LH) (W/Window)	1
16	00-358529-00006	Door Assy. (LH) (W/O Window)	1
17	00-358530-00003	Door Assy. (RH) (W/Window)	1
18	00-358530-00004	Door Assy. (RH) (W/O Window)	1
19	SD-034-62	Self-Tapping Screw 10-32 x 1/2 Hex Washer Hd., Type T	4
20	00-358534-00001	Window Assy	1
21	SD-034-22	Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB	8
22	00-358532-00001	Panel - Inner Door (W/Window)	1
23	00-358533-00003	Panel - Inner Door (W/O Window)	1
24	PS-004-11	Spirol Pin 3/16 x 1-1/4 Heavy	1
25	00-343143-00002	Washer	2
26	00-347080-00002	Bearing - Door Shaft	1
27	00-424158-00001	Door Stop	1
28	SC-113-90	Mach. Screw 1/4-20 x 3/4 Hex Hd	2



INDEPENDENTLY OPENING DOOR ASSEMBLY
(CURRENT CONSTRUCTION)

INDEPENDENTLY OPENING DOOR ASSEMBLY (CURRENT CONSTRUCTION)

ILLUS. PL-60454	PART NO.	NAME OF PART	AMT.
1	00-959087-00001	Screw 1/4-20 x 1-1/4 Black Hd	2
2	WL-013-14	Lockwasher 1/4 Internal Shakeproof	2
3	00-957108-00001	Handle - Molded (Black)	1
4	00-913102-00179	Kit - Handle (Incls. Items 1, 2, & 3)	1
5	SD-034-22	Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB	2
6	00-499264-00001	Plate - Latch Cutout	1
7	00-497586-00001	Latch - Door Roller	1
8	00-347545-00001	Catch Assy. - Door (Ball Style) (Not Shown)	1
9	WL-019-35	Lockwasher #10 Internal	2
10	SC-117-73	Mach. Screw 10-32 x 5/8 Phil. Truss Hd	2
11	00-358600-00001	Panel - Outer Door (W/Window)	1
12	00-358600-00002	Panel - Outer Door (W/O Window)	1
13	00-424163-00001	Lever - Door Switch	1
14	SD-034-52	Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T	1
15	00-421905-000G1	Frame Assy. - Door (RH)	1
16	00-421904-000G2	Frame Assy. - Door (LH)	1
17	00-499285-000G1	Door Assy. (LH) (W/Window)	1
18	00-499285-000G2	Door Assy. (LH) (W/O Window)	1
19	00-499286-000G1	Door Assy. (RH) (W/Window)	1
20	00-499286-000G2	Door Assy. (RH) (W/O Window)	1
21	SD-034-62	Self-Tapping Screw 10-32 x 1/2 Hex Washer Hd., Type T	4
22	00-358534-00001	Window Assy	1
23	00-358532-00001	Panel - Inner Door (W/Window)	1
24	00-358533-00003	Panel - Inner Door (W/O Window)	1
25	PS-004-11	Spirol Pin 3/16 x 1-1/4 Heavy	1
26	00-343143-00002	Washer	2
27	00-347080-00002	Bearing - Door Shaft	1
28	00-357837-00001	Seal - Door End	1
29	SD-034-22	Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB	3
30	00-961535-00001	Stop - Door	1
31	00-922154	Screw 1/4-20 x 1 Hex Hd	6
32	00-961294-00001	Support - Lower Door	1
33	SD-034-22	Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB	8

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